

ABSTRACT

An apparatus for producing a pocket coil bag row has two or more coil spring producing apparatuses for producing springs having different wire diameters and has an apparatus for transporting coil springs from each coil spring producing apparatus to a coil chute section. The coil chute section has receiving chambers corresponding to coil springs having different diameters sent in from each coil spring producing apparatus, and opening/closing sections are provided in the lower portions of the receiving chambers. The coil chute section has one exit and has a control device for controlling opening/closing so that the opening/closing of the opening/closing sections is performed in accordance with a previously set arrangement pattern of the coil springs. The coil chute sends coil springs to the exit of the coil chute section in a preset order and individually seals the coil springs in continuous bags.